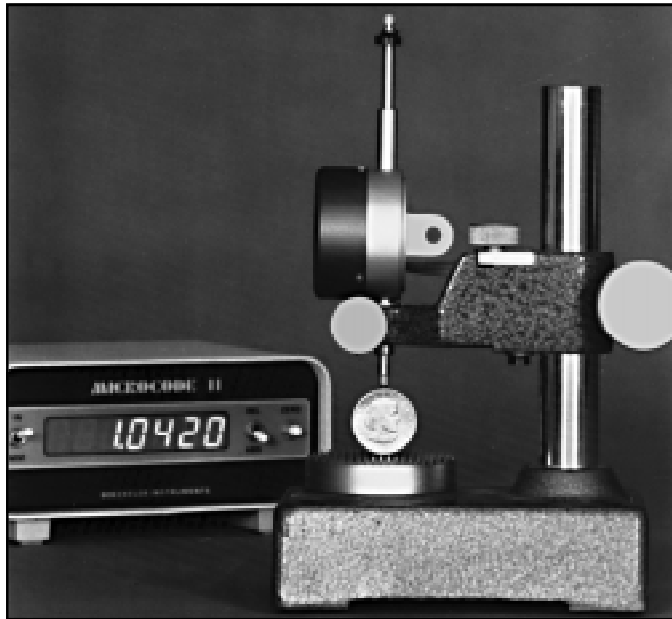


Digital Dial Indicators



Boeckeler digital dial indicators are available with a variety of mounting backs. The standard back is the vertical mount. Also pictured is a one axis Microcode II digital readout.

||| APPLICATIONS

A Boeckeler® digital dial indicator can be used as a direct replacement for most mechanical dial indicators in many applications, including the following:

- **Production inspection.**
- **Z-axis measurement from microscope stands.**
- **Out-of-roundness measurements.**
- **Many other applications.**

||| FEATURES

Boeckeler's digital dial indicators offer many advantages over conventional dial indicators, such as:

- Encoded dial indicators have greater resolution than conventional indicators.
- Accuracy to ± 0.0002 in (± 0.005 mm).
- Resolution to 0.00001 in (0.001 mm).
- Measurement range to 4 in (100 mm).
- Rapid, error-free measurement.
- Proven, trouble-free operation.
- Conformance to American Gage Design (AGD) tolerances.
- Electronics which are well insulated from shock, dirt, dust, chips, etc.
- Compatible with digital readouts which provide large, high contrast LED readings.
- A variety of mounting options: horizontal lug back, flat back, and adjustable back.
- Accessories available include shock tip, roller tip, lift lever, extensions, and extension tips to serve a variety of applications.

||| DIGITAL READOUTS

The Microcode II™ digital readout provides many useful features when used with digital dial indicators. The relative or absolute zero switch allows a temporary zero without losing an absolute zero reference. Inch or metric readings are selectable at any time. The direction of the count (plus/minus) sign can be reversed, and an optional RS-232 data port is available to provide data output to a printer or computer. Other options include: Min/Max/Diff for measuring "out-of-roundness," Offset for adding dimensions of gage rods and blocks, Averaging RS-232 output, and a Dual Voltage power supply. The Microcode II digital readout is a state-of-the-art microprocessor and can be tailored to your application.

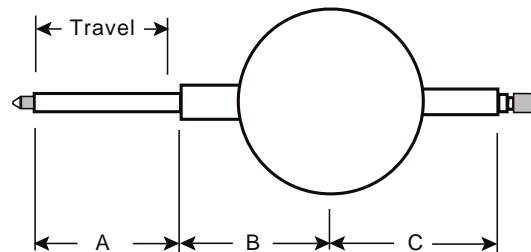
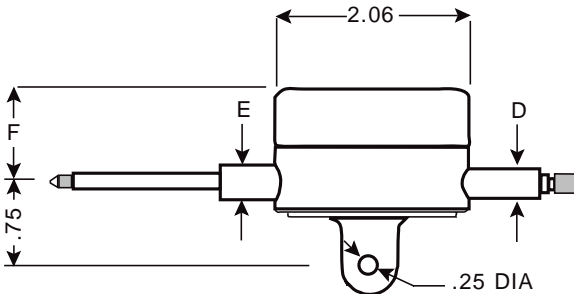
SPECIFICATIONS

Model	Range	Resolution	Accuracy	AGD Size
101	0-25mm	0.001mm	+/-0.01mm	2
102	0-50mm	0.001mm	+/-0.01mm#	2
104	0-100mm	0.001mm	+/-0.01mm#	2
20.5E	0-0.5in	0.000 01in	+/-0.000 5in*	2
201E	0-1.0in	0.000 05in	+/-0.000 5in*	2
31.25E	0-0.25in	0.000 1in	+/-0.000 5in*	1
301M	0-25mm	0.001mm	+/-0.005mm*	2
302M	0-50mm	0.001mm	+/-0.005mm#*	2

per 25mm of travel.

* comes with NIST traceable calibration certificate.

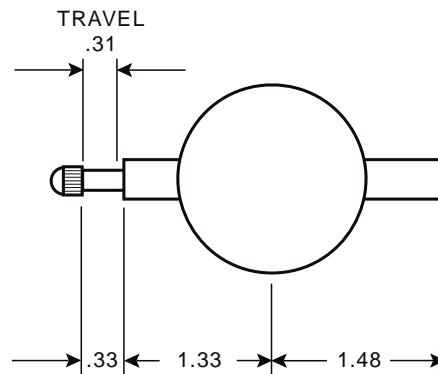
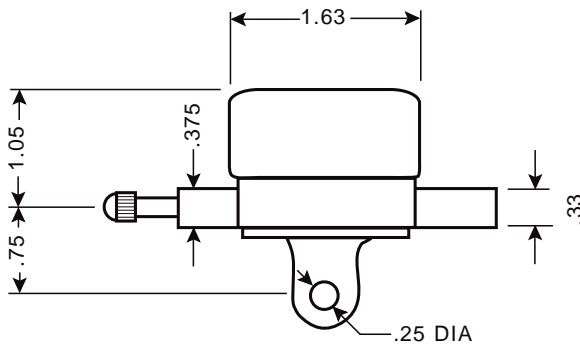
AGD SIZE 2



Model	Travel	A	B	C	D	E	F
101/301M	30mm	1.20in	1.80in	1.945in	.315in	.315in (1)	1.05in
102/302M	50mm	2.04in	2.61in	3.800in	.435in	.315in (1)	1.05in
104	100mm	4.10in	4.84in	5.860in	.435in	.394in	1.05in
20.5E	0.5in	0.58in	1.70in	2.000in	.325in	.375in	1.36in
201E	1.0in	1.13in	1.70in	1.800in	.325in	.375in	1.36in

(1) Sleeve provided for 0.375in mounting.

AGD SIZE 1 (only for model 31.25E)



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DDI PDS 0898/1000/75M